

Name of Cluster ( Mini Cluster) with No of Units & Location	Serial No: <b><u>13</u></b> <b>Faridabad Lean Implementing Partners-1</b> Units: <b>10</b> <b>Faridabad, Haryana</b>
Brief Description	<b>Automobile TAFE</b> Stage: <b>5</b> LMC Cost: <b>3498000</b> Start Date - <b>10/29/2014</b> Completion Date – 9/15/2016
Success stories with Photographs	

## KAIZEN GREWAL ENGG WORKS



Previously inspection done on floor, No station were available, Chances of OK & NG parts mixing was more



PDI station installed and bin implemented to keep OK & NG parts

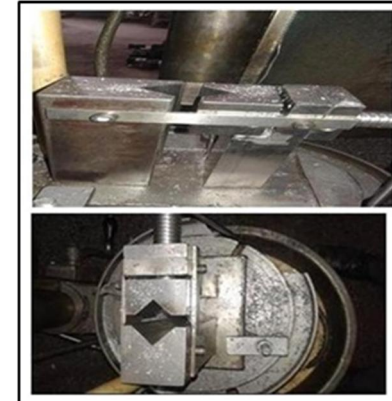
## KAIZEN KUMAR ENGINEERS

### Achievements (per unit)

5S	Cleaning standard developed, 3S initiated
KAIZENS	10-15 Kaizens



Previously Shaft tilted during drilling operation, Shaft no proper tight with clamp



No tilted drilling. Quality and Productivity improved.

	PRODUCTIVITY	40-60% reduction in rejection PPM	
	TRAINING	25-36 persons	
	ANNUAL SAVINGS (Rs)	2-5 lac	
Way forward	The cluster has completed its MBR-4 (6/28/2016) <b>Stage 5: Work In progress</b>		
Problems if Any	NIL		
Name of NMIU	<b>NABET, QCI</b>		
Name of Nodal Officer with Contact Details	<b>Rohit Rungta</b> 9818649116		
Name of LM Consultant with Contact Details	<b>Quality Growth Services</b> 9350043718 9811704308		

